

| All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask |      |      |      |      |      |      |
|---|------|------|------|------|------|------|
| Above   | -    | 6    | 30   | 120  | 400  | 1000 |
| Up to   | 6    | 30   | 120  | 400  | 1000 | 2500 |
| Tol.  | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 |

|   |       |   |
|---|-------|---|
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|---|-------|---|

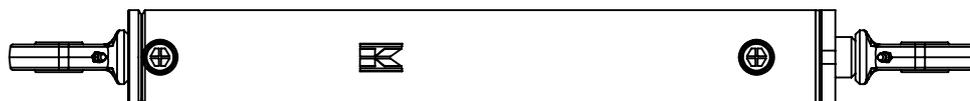
Angles ± 2° Drilled holes +0.25 -0  
All sharp edges removed R0.2 +0.2  
Inside and Outside deburred  
Surface roughness max. Ra 3.2

|        |                   |
|--------|-------------------|
| Stroke | Tol. +1.8<br>-1.6 |
|--------|-------------------|

|             |                             |            |          |          |
|-------------|-----------------------------|------------|----------|----------|
|             | Drawn                       |            | Pressure | 250 bar  |
|             | Cust. Ref.                  | D3060400GK | Weight   | 10.32 kg |
| Item        | CFGY0072218                 | Reference  | 0337587  |          |
| Description | C2S.60.30.400 GK30DO~GK30DO |            |          |          |
| Finish      | Primer                      |            |          |          |



CFGCY0072218 - C2S.60.30.400 GK30DO~GK30DO



| PARTNO          | POS. | DESCRIPTION  | QTY. |
|-----------------|------|--|------|
| MDL-090348      | 1    | Tube - Cylinder tube 70 x 60 ST52-H10 CB 70-5H10 L=0.501 | 1    |
| LSN06E          | 2    | Welding-stud 3/8" BSP                                    | 2    |
| DC3906001       | 3    | Endcap C2/C3 - Bore 60                                   | 1    |
| GK30DO          | 4    | Spherical-bearing GK 30 DO                               | 2    |
| MDL-090346      | 5    | Rod - Hard Chrome Shaft 30 - HAC30 L=0.524               | 1    |
| DS2906013030    | 6    | Cylinder-head C2 - Bore 60 - Rod 30 - 250 bar            | 1    |
| ASU3038653      | 7    | Scraper 30 x 38.6 x 5.3                                  | 1    |
| SA30407UN       | 8    | Rod-seal SA 30 x 40 x 7 UN                               | 1    |
| BU5357353       | 9    | Backup-ring 53.57 x 3.53 x 1.02                          | 1    |
| OR5357353       | 10   | O-ring 53.57 x 3.53                                      | 1    |
| OR5842262       | 11   | O-ring 58.42 x 2.62                                      | 1    |
| DS2906004       | 12   | Cylinder-piston C2 - Bore 60                             | 1    |
| ZA6044184DBM    | 13   | Piston-seal 60 x 44 x 18.4/6.3                           | 1    |
| OR250726290P001 | 14   | O-ring 25.07 x 2.62 - 90'-shore                          | 1    |
| DS2906015       | 15   | Swage ring C25 Bore 60/63/70                             | 1    |
| SP06M           | 16   | Dust plug outer thread 3/8" BSP                          | 2    |